

Date: Thursday, 10/04/2008 10:37:03 AM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : CABIN FLOOR PROTECTOR KIT
<b>Job Number</b> : 38516	
<b>Estimate Number</b> : 12938	
<b>P.O. Number</b> :	<b>Part Number</b> : D412760015
<b>This Issue</b> : 10/04/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : N/A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : 10/04/2008 <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : A
<b>Previous Run</b> : 35940	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 18/04/2008 <b>Qty:</b> 2 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JLD 08.4.10</u>	
<b>Comment</b> : est rev A 07.07.05 new issue EC	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy bluefile &amp; type labels per PPP D412-760-011 CHG001

08/4/15 JLD

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D35745	CABIN FLOOR PROTECTOR
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

CABIN FLOOR PROTECTOR

batch: 38517

SQ

4.0	D35746	CABIN FLOOR PROTECTOR
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

CABIN FLOOR PROTECTOR

batch: B 38518

SQ

5.0	D35755	CABIN FLOOR PROTECTOR
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

CABIN FLOOR PROTECTOR

batch: 38519

8/4/16

SQ

(2)

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 10/04/2008 10:37:03 AM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR KIT

Job Number: 38516

Part Number: D412760015

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	D35756	CABIN FLOOR PROTECTOR
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)  
CABIN FLOOR PROTECTOR  
batch: 38520

8/4/16 SD

7.0	D35801	JOGGLE BRACKET
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Comment: Qty.: 6.0000 Each(s)/Unit Total: 12.0000 Each(s)  
JOGGLE BRACKET  
batch: B35983

AS 08/04/16 (12)

8.0	D36281	CUPPED WASHER
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Comment: Qty.: 16.0000 Each(s)/Unit Total: 32.0000 Each(s)  
CUPPED WASHER  
batch: B32923

AS 08/04/16 (12)

9.0	D36283	CUPPED WASHER
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Comment: Qty.: 6.0000 Each(s)/Unit Total: 12.0000 Each(s)  
CUPPED WASHER  
batch: B32924

AS 08/04/16 (12)

10.0	MS24694S54	Screw
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Comment: Qty.: 16.0000 Each(s)/Unit Total: 32.0000 Each(s)  
Screw  
batch: M107178 x25

\* 8/4/16  
101746 SD

AS 08/04/14 (12)

11.0	MS24694S100	FLAT HEAD SCREW
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Comment: Qty.: 6.0000 Each(s)/Unit Total: 12.0000 Each(s)  
FLAT HEAD SCREW  
batch: M107082

AS 08/04/14 (12)

12.0	AN960JD10	Washer
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Comment: Qty.: 32.0000 Each(s)/Unit Total: 64.0000 Each(s)  
Washer  
batch: M107534

AS 08/04/14 (12)

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 10/04/2008 10:37:03 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR KIT

Job Number: 38516

Part Number: D412760015

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

AN960JD416

Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total: 24.0000 Each(s)

Washer

batch: M100780

AS 08/04/11 (2)

14.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

2000.16 (2)

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-760-011

Location: 61

PPP Rev: Draft

8/4/16 59 (2)

16.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/04/11

Job Completion



MF 08-04-16

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

#### 4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Cabin Floor Protectors. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
<b>D412-760-011</b> Cabin Floor Protector Kit (205A-1/B, 210 and 212 models)	37.6 lb 17.1 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	4249 in-lb 49.1 m-kg
<b>D412-760-011</b> Cabin Floor Protector Kit (205A-1/B, 210 and 212 models) (Installed for compatibility with the auxiliary fuel tank)	33.6 lb 15.2 kg	4.33 in 0.110 m	145 in-lb 1.67 m-kg	108 in 2.74 m	3629 in-lb 41.6 m-kg
<b>D412-760-013</b> Cabin Floor Protector Kit (412CF model)	37.6 lb 17.1 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	4249 in-lb 49.1 m-kg
<b>D412-760-013</b> Cabin Floor Protector Kit (412CF model) (Installed for compatibility with the auxiliary fuel tank)	33.6 lb 15.2 kg	4.33 in 0.110 m	145 in-lb 1.67 m-kg	108 in 2.74 m	3629 in-lb 41.6 m-kg
<b>D412-760-015</b> Cabin Floor Protector Kit (412, 412EP, AB412 and AB412EP models)	37.6 lb 17.1 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	4249 in-lb 49.1 m-kg
<b>D412-760-015</b> Cabin Floor Protector Kit (412, 412EP, AB412 and AB412EP models) (Installed for compatibility with the auxiliary fuel tank)	33.6 lb 15.2 kg	4.33 in 0.110 m	145 in-lb 1.67 m-kg	108 in 2.74 m	3629 in-lb 41.6 m-kg

#### 5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			<b>D412-760-011</b>	<b>CABIN FLOOR PROTECTOR KIT</b>
	X		<b>D412-760-013</b>	<b>CABIN FLOOR PROTECTOR KIT</b>
		X	<b>D412-760-015</b>	<b>CABIN FLOOR PROTECTOR KIT</b>
1			D3574-1	CABIN FLOOR PROTECTOR
1			D3574-2	CABIN FLOOR PROTECTOR
	1		D3574-3	CABIN FLOOR PROTECTOR
	1		D3574-4	CABIN FLOOR PROTECTOR
		1	D3574-5	CABIN FLOOR PROTECTOR
		1	D3574-6	CABIN FLOOR PROTECTOR
1			D3575-1	CABIN FLOOR PROTECTOR
1			D3575-2	CABIN FLOOR PROTECTOR
	1		D3575-3	CABIN FLOOR PROTECTOR
	1		D3575-4	CABIN FLOOR PROTECTOR
		1	D3575-5	CABIN FLOOR PROTECTOR
		1	D3575-6	CABIN FLOOR PROTECTOR
6	4	6	D3580-1	JOGGLE BRACKET
16	40	16	D3628-1	CUPPED WASHER
6	8	6	D3628-3	CUPPED WASHER
16		16	MS24694S54	SCREW
6		6	MS24694S100	SCREW
32		32	AN960JD10	WASHER
12		12	AN960JD416	WASHER

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Revision: **A**

Date: 07.06.08